

Quick Change Over

The process of optimising tooling, set up and adjustment, machine and product specific materials to remove and minimise non productive time.

Aimed at

Production Managers and set up operators . Any business that has variation of products.

How

By defining and removing all the internal activities that prevent the machinery from starting again in as short a period as possible.

Outputs

Shorter periods of no productivity.
Easier change over's from product to product.

Benefits

Flexibility of production.
Higher capacity.
Shorter lead times.
Reduced inventories.
Reduced cost of production.
Reduced reliance on skilled operators.